

Each car manufacturer uses a different set of rivets for various car body repairs. The rivets' application and extraction is made easier with the GYSPRESS 8T and the use of the vehicle brand's specific dies.

## RIVETING DIES

	B2 + B3 Self-piercing Ø 4.8 mm rivets
	E1 + E6 Extraction of self-piercing rivets
	D17 + D17 Levelling of metal sheets
	S8

## RIVET



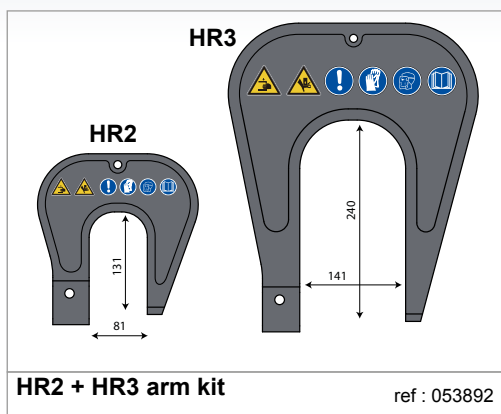
Rivet reference	Rivet dimensions	Total sheet thickness
C2C 20589	4.8 mm x 5.0 mm	3.0 mm
C2C 20590	4.8 mm x 7.0 mm	4.0 mm
C2C 20591	4.8 mm x 8.0 mm	5.0 mm
C2C 20592	4.8 mm x 8.5 mm	5.5 mm
C2C 20593	4.8 mm x 9.0 mm	6.0 mm
C2C 20594	4.8 mm x 9.5 mm	6.5 mm
C2C 20595	4.8 mm x 11.0 mm	8.0 mm

## COMPATIBILITY

These dies are designed to be used with the GYSPRESS 8T.



HR1S arm



					Cycle time	AIR BAR
58 x 48 x 15 cm	6 kg	2 kg	4 kg	9 kg	6 sec	normal 8 maxi 10